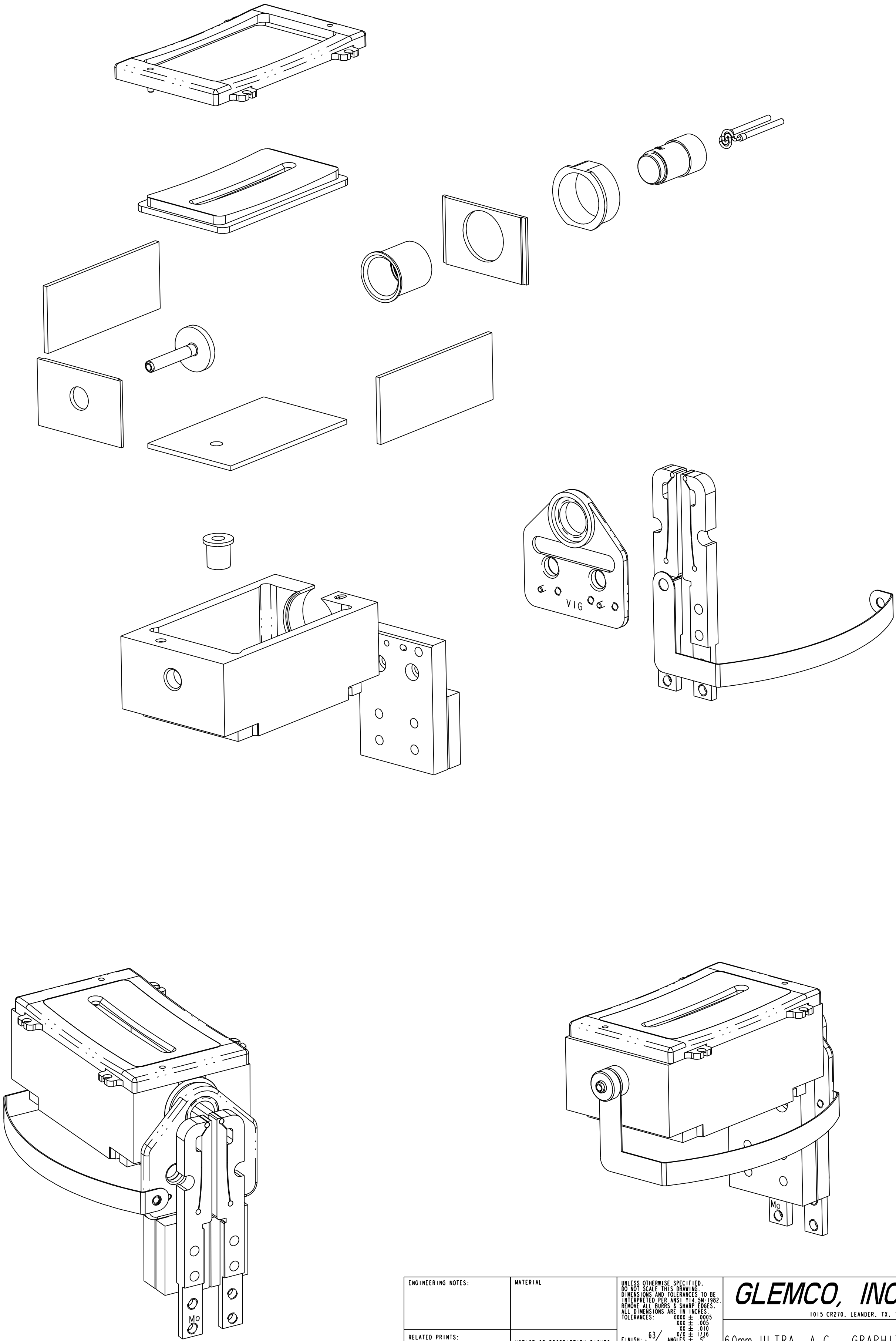
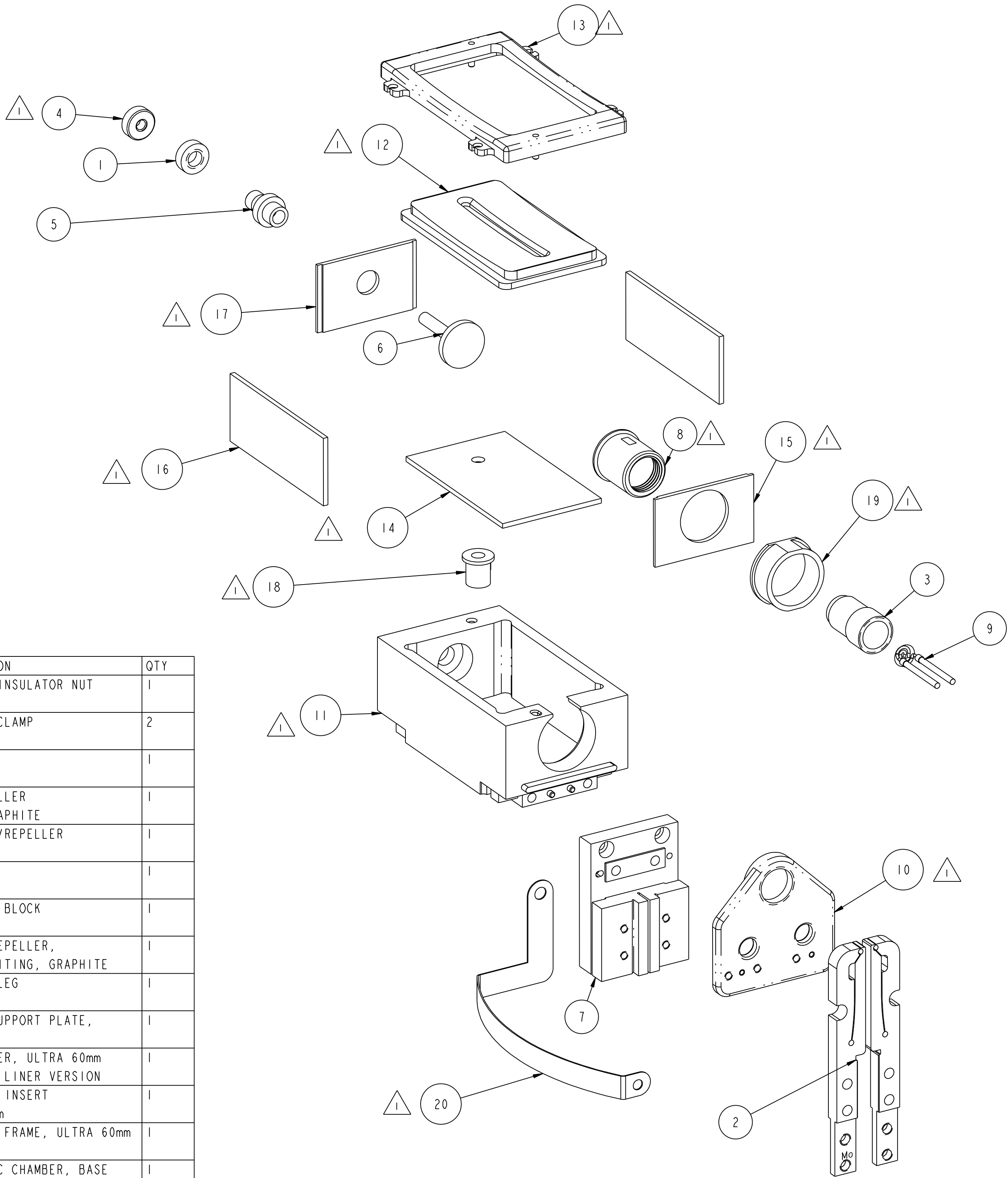


△ DENOTES NEW PART.

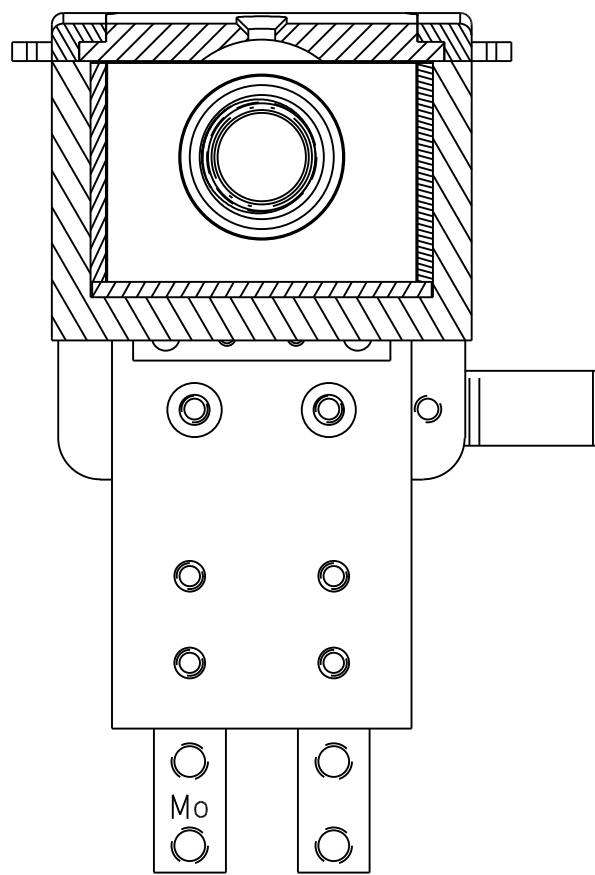
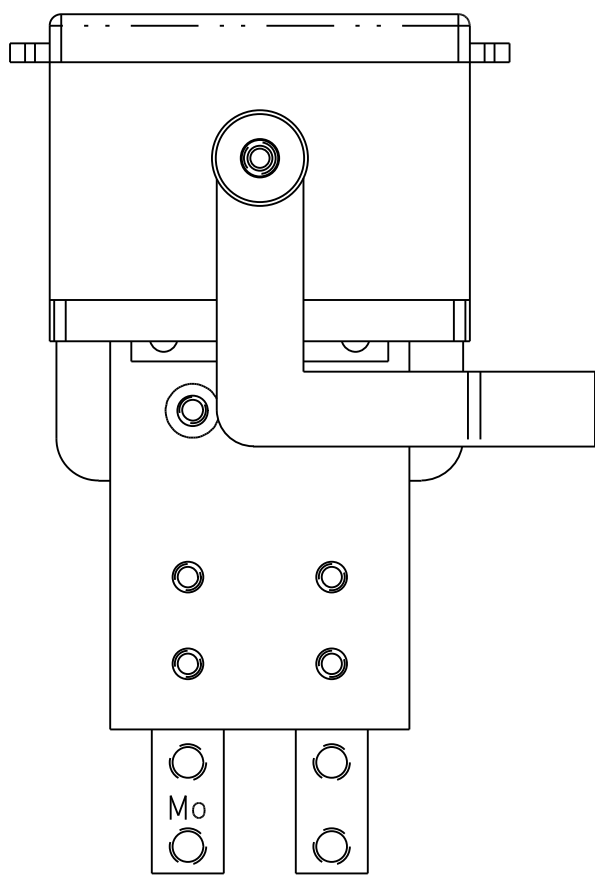
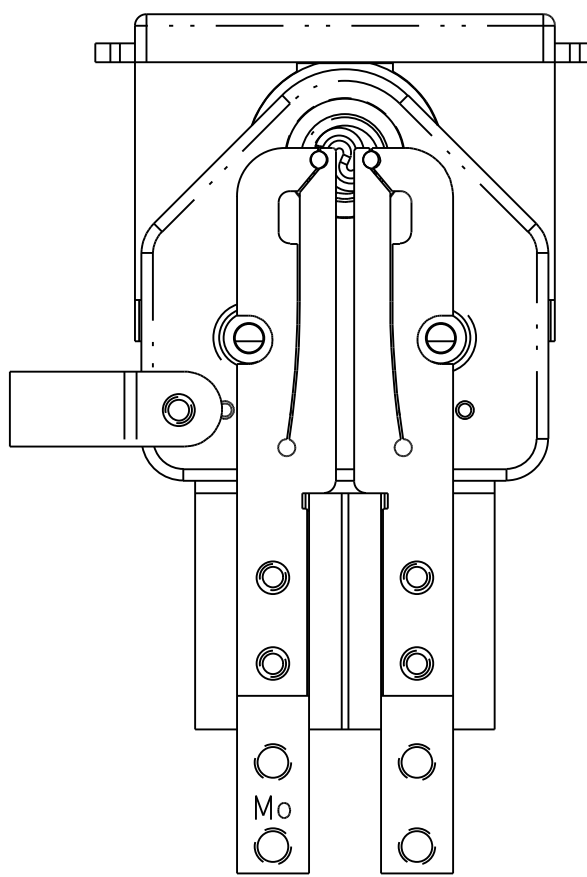
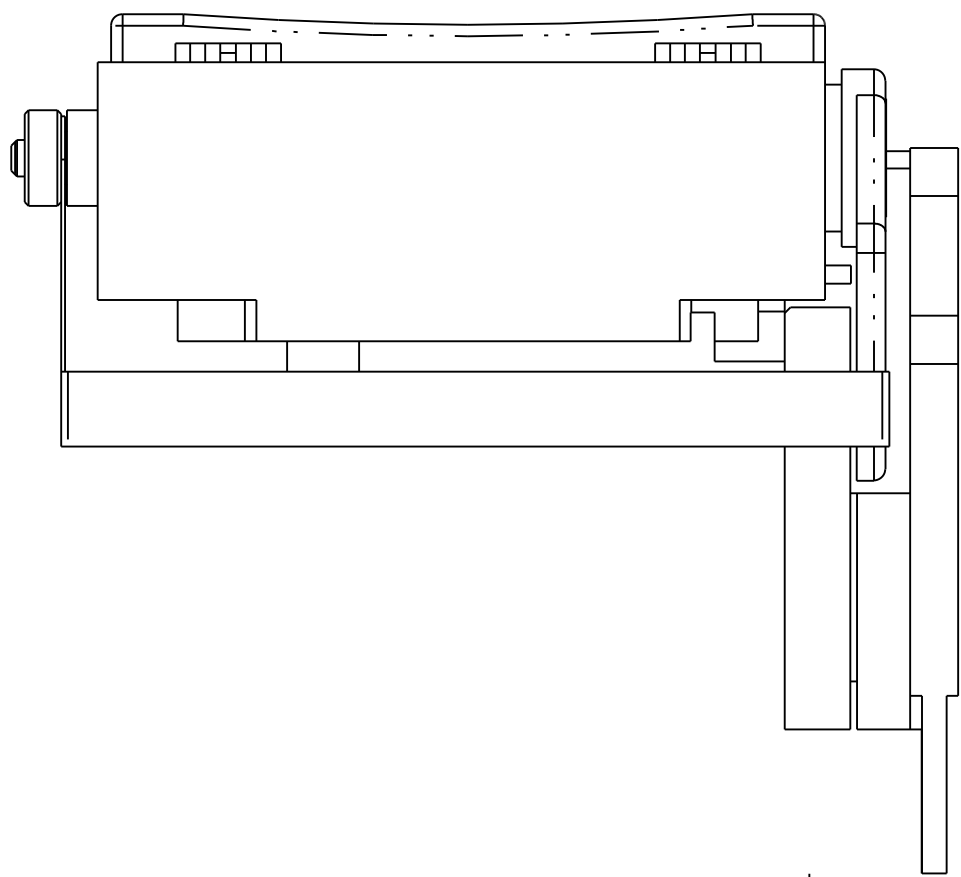
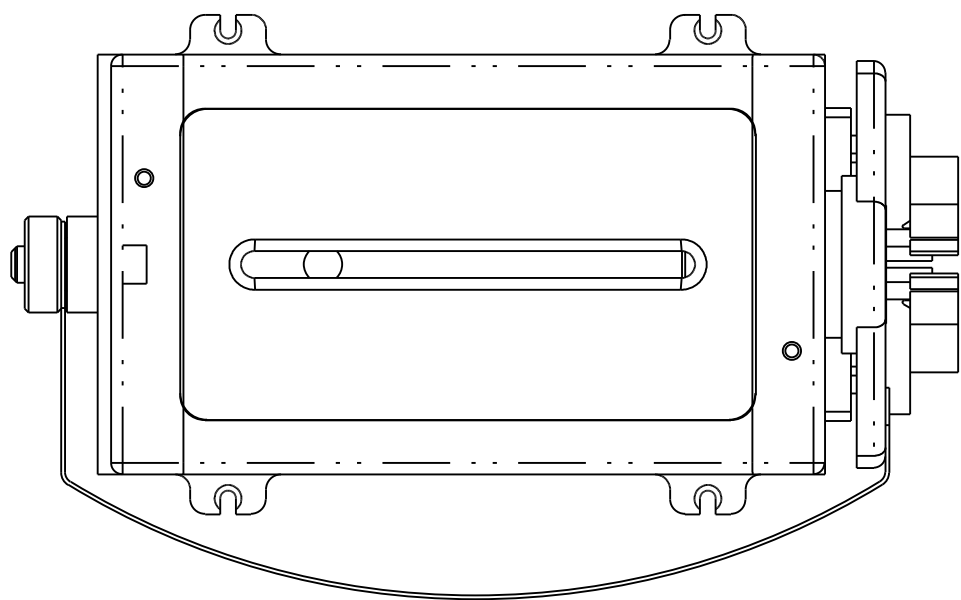
LTR	ECO	REVISION	DFT	DATE



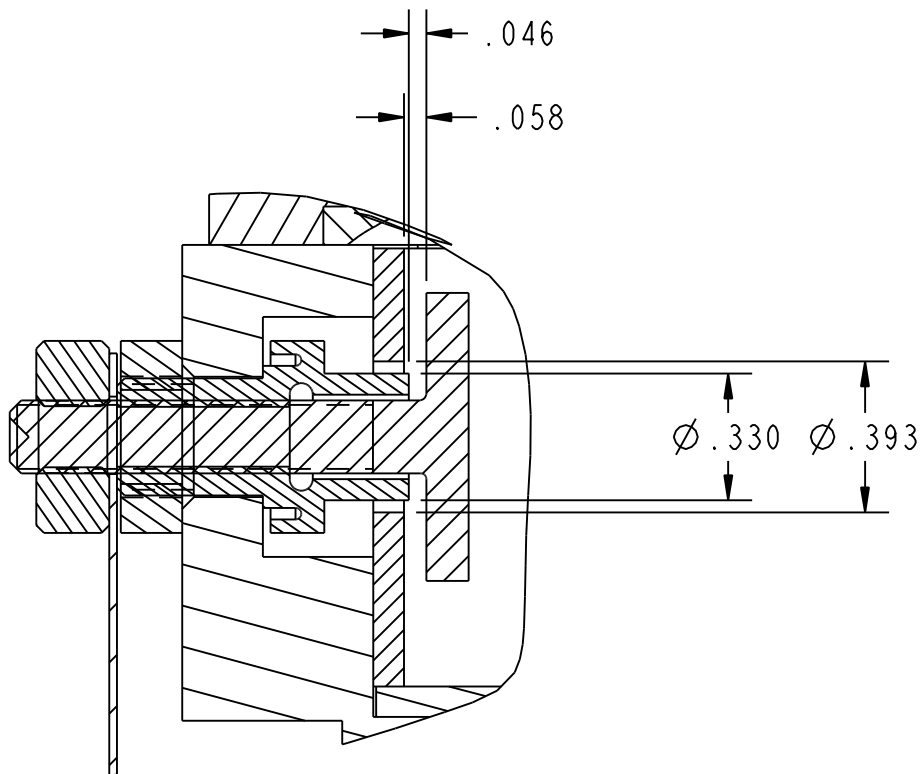
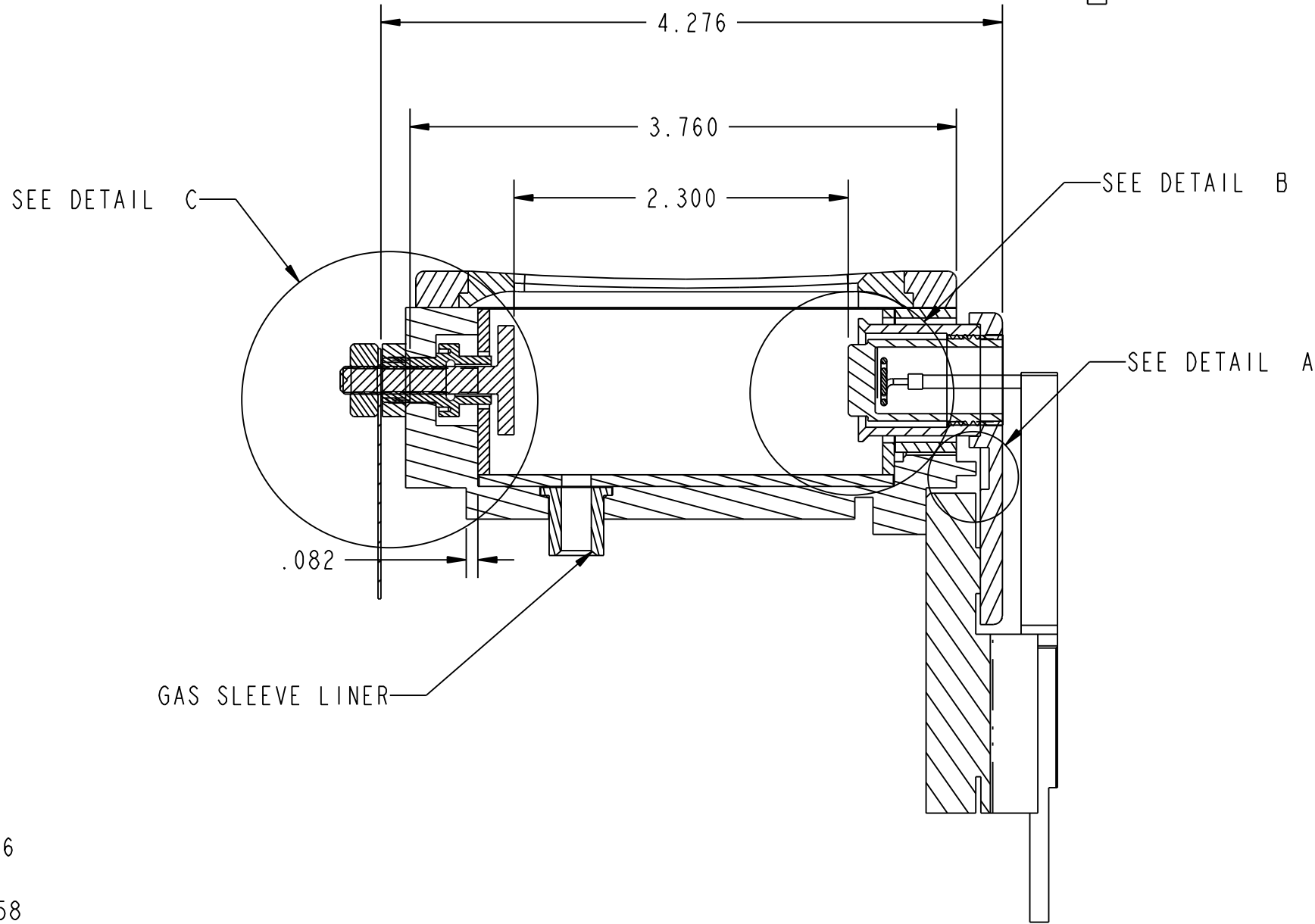
ITEM	PART #	DESCRIPTION	QTY
1	51110	FILAMENT INSULATOR NUT	1
2	99730	FILAMENT CLAMP ONE PIECE	2
3	99731	CATHODE	1
4	99889	NUT, REPELLER SCREW, GRAPHITE	1
5	51109B	FILLAMENT/REPELLER INSULATOR	1
6	55074W	REPELLER	1
7	99401B	INSULATOR BLOCK	1
8	99409KG	CATHODE REPELLER, GAS INHIBITING, GRAPHITE	1
9	99477A	STRAIGHT LEG FILAMENT	1
10	99740A	CATHODE SUPPORT PLATE, RELIEVED	1
11	99787G	ARC CHAMBER, ULTRA 60mm GRAPHITE, LINER VERSION	1
12	99788B-2	TOP PLATE INSERT ULTRA 60mm	1
13	99788BW-1	TOP PLATE FRAME, ULTRA 60mm	1
14	99819AW	LINER, ARC CHAMBER, BASE ULTRA 60mm, .080 THK	1
15	99821AW	END LINER, CATHODE, ULTRA 60mm, .080 THK	1
16	99822AW	SIDE LINER, ARC CHAMBER, ULTRA 60mm, .080 THK	2
17	99823W	END LINER, REPELLER, ULTRA 60mm, .080 THK	1
18	99825A	LINER, GAS SLEEVE	1
19	99826B	SLEEVE, CATHODE LINER	1
20	99888A	BIAS STRAP	1

ENGINEERING NOTES:	MATERIAL	UNLESS OTHERWISE SPECIFIED, DO NOT SCALE THIS DRAWING. DIMENSIONS AND TOLERANCES TO BE INTERPRETED PER ANSI Y14.5M-1982. REMOVE ALL SHARP EDGES. ALL DIMENSIONS ARE IN INCHES: XXX ± .005 XX ± .010 X ± .015 ANGLES ± .5°	GLEMCO, INC. 1015 CR270, LEANDER, TX, 78641
RELATED PRINTS:	NOTICE OF PROPRIETARY RIGHTS THIS DOCUMENT AND THE INFORMATION IT CONTAINS IS PROPRIETARY TO GLEMCO, INC. IT MUST NOT BE DUPLICATED OR ITS CONTENTS USED OR DIS- CLOSED IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION FROM GLEMCO, INC.	FINISH: 63 DR: JR ENG1: ENG2: MFG:	10/03/12 DWC NO 99787G_PROP D SCALE: 0.875 SHEET OF 1

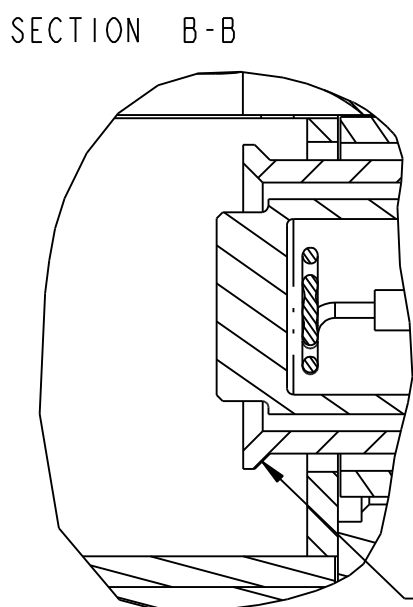
LTR	ECO	REVISION	DFT	DATE



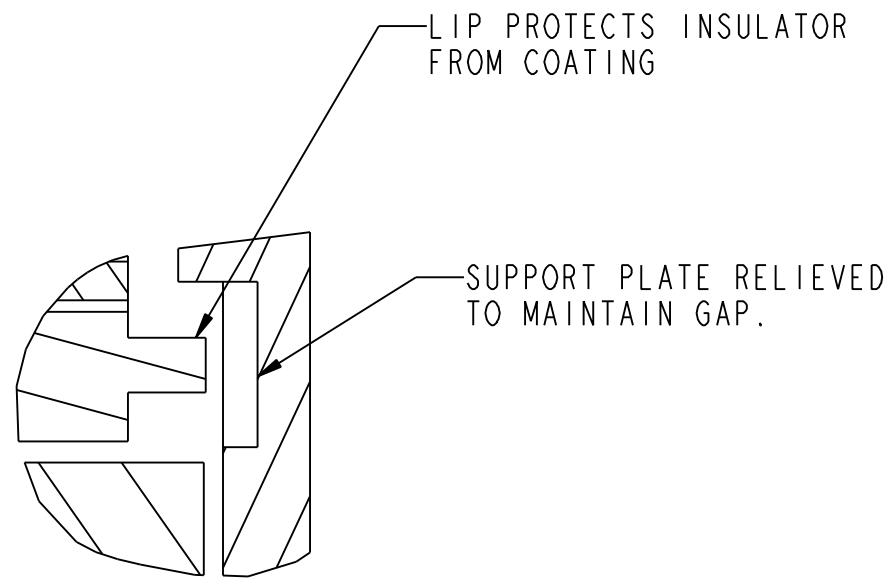
SECTION A-A



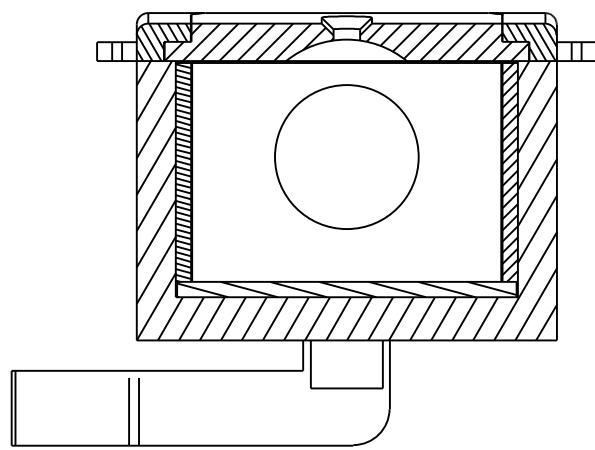
DETAIL C
SCALE 2.000



DETAIL B
SCALE 2.000



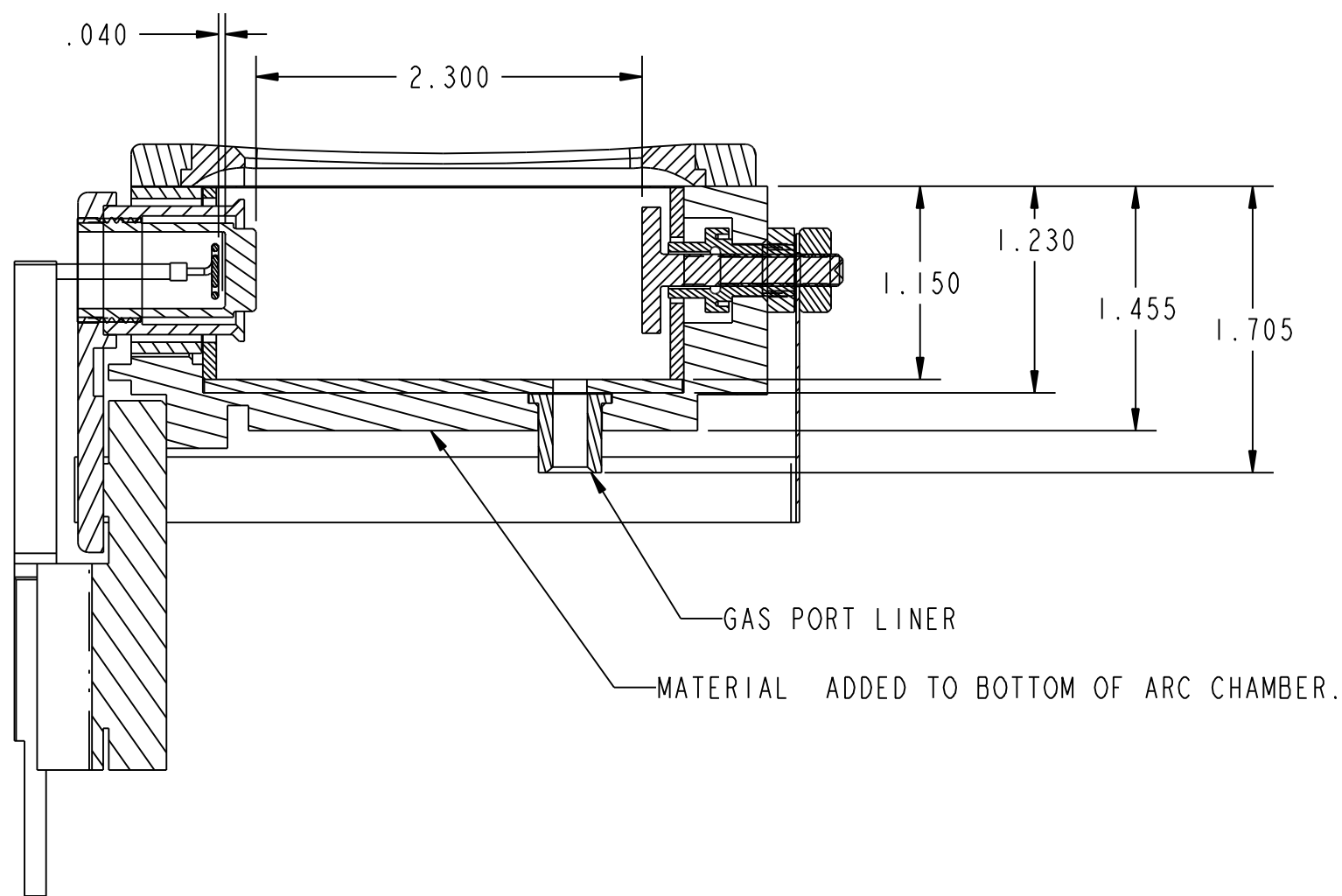
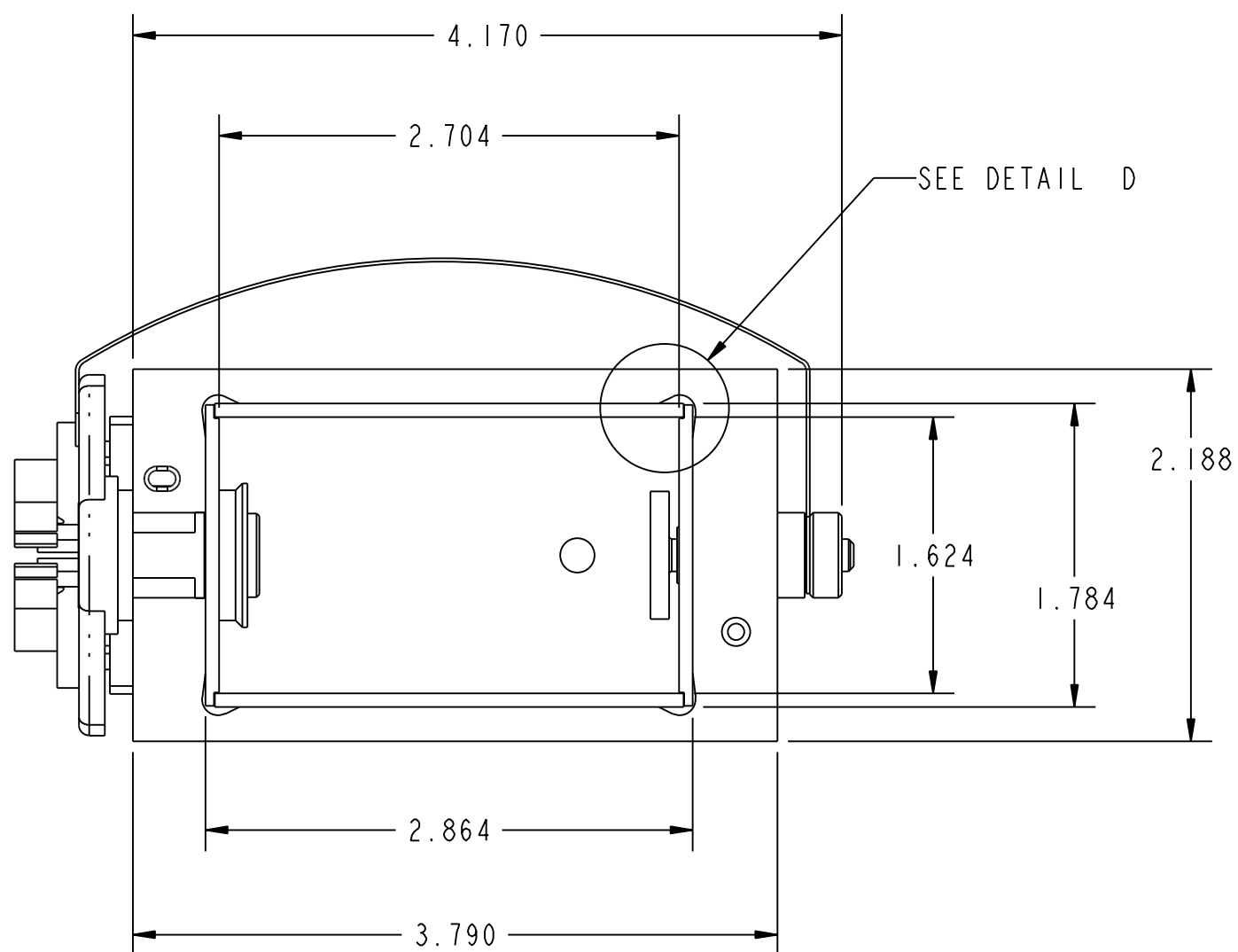
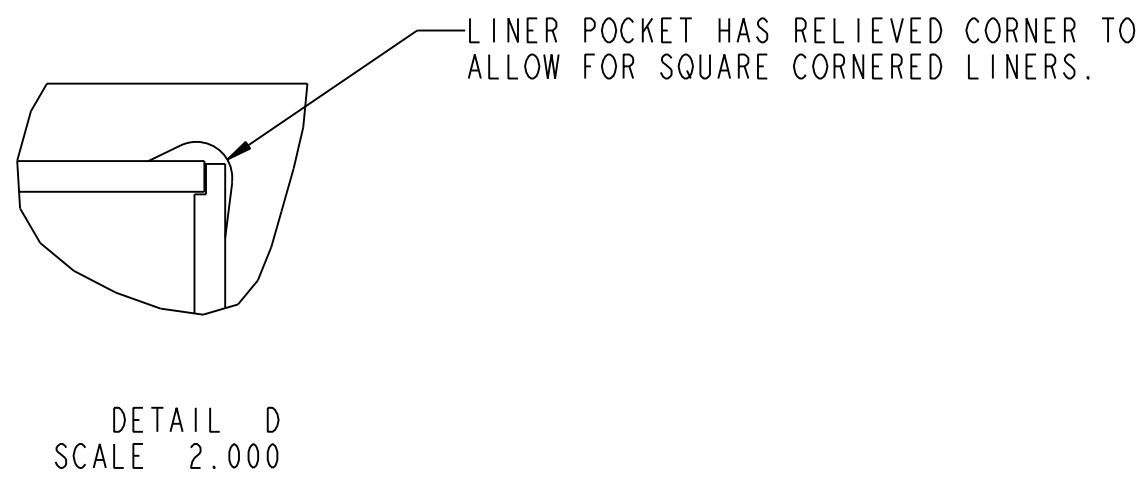
DETAIL A
SCALE 3.000



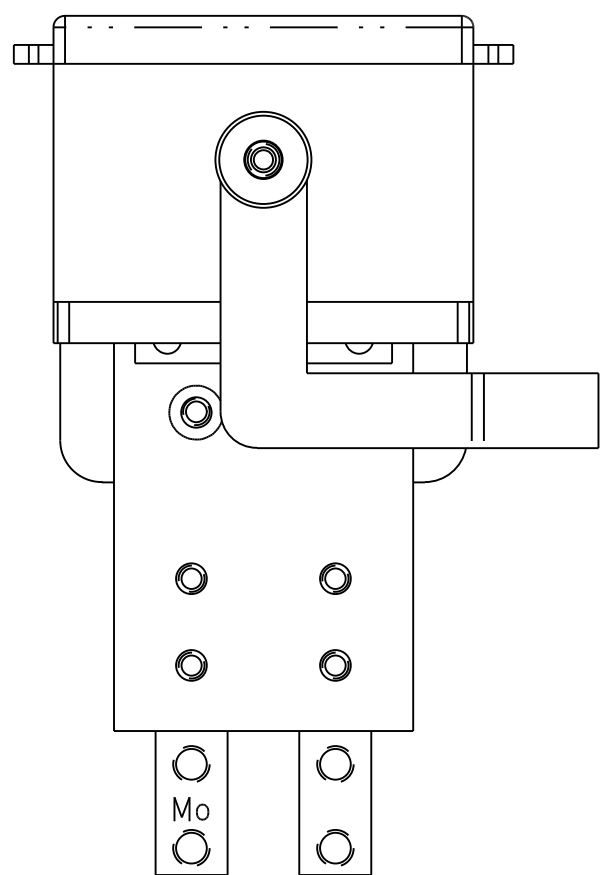
SECTION A-A

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RELATED PRINTS:	NOTICE OF PROPRIETARY RIGHTS	FINISH: 63	DR: JR	10/03/12
	THIS DOCUMENT AND THE INFORMATION IT CONTAINS IS PROPRIETARY TO GLEMCO, INC. IT MUST NOT BE DUPLICATED OR ITS CONTENTS USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION FROM GLEMCO, INC.	ENG1:		
		ENG2:		
		MFG:		
			DWG. NO.	REV.
			99787G_PROP	
			D	SCALE: 1.000 SHEET OF

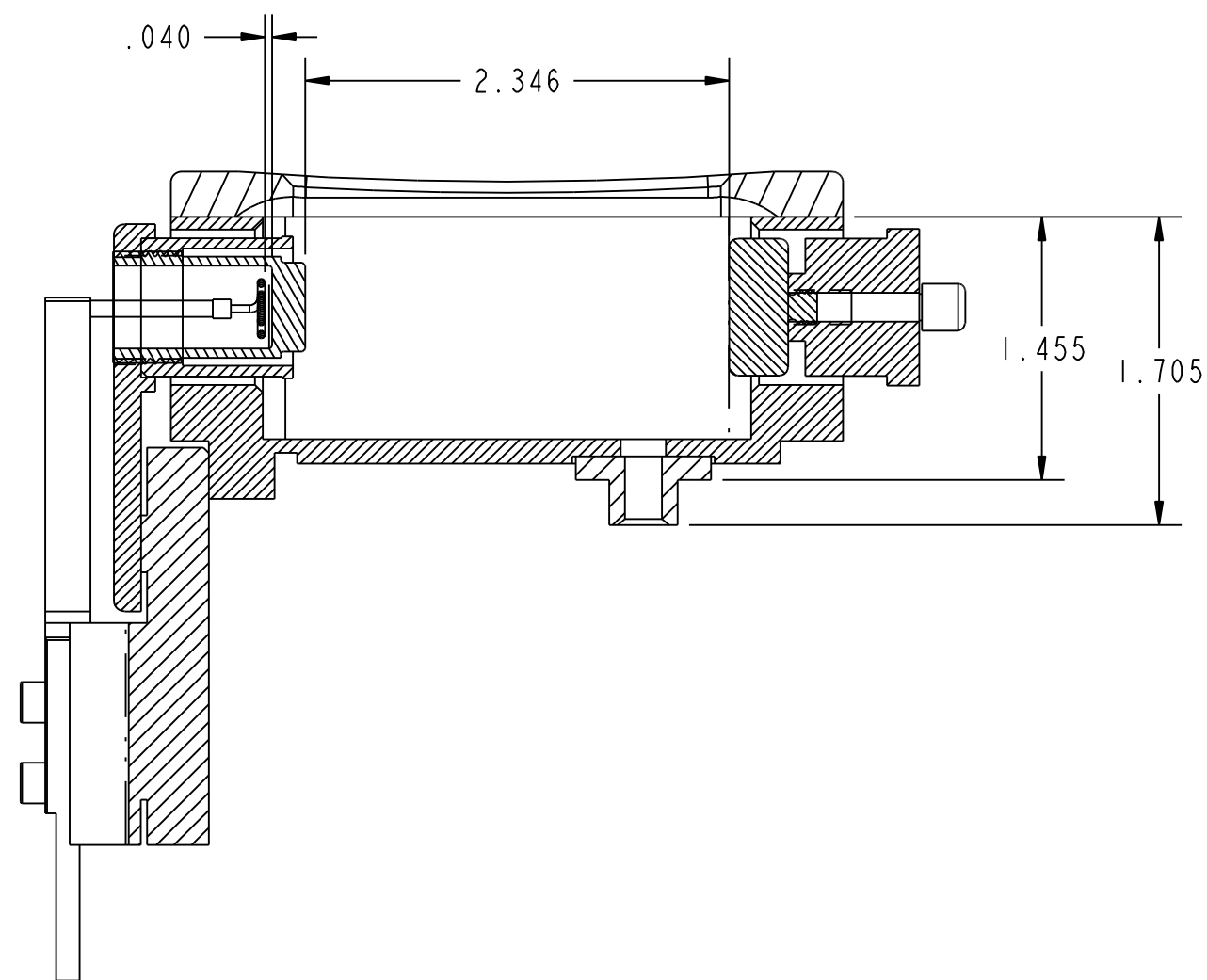
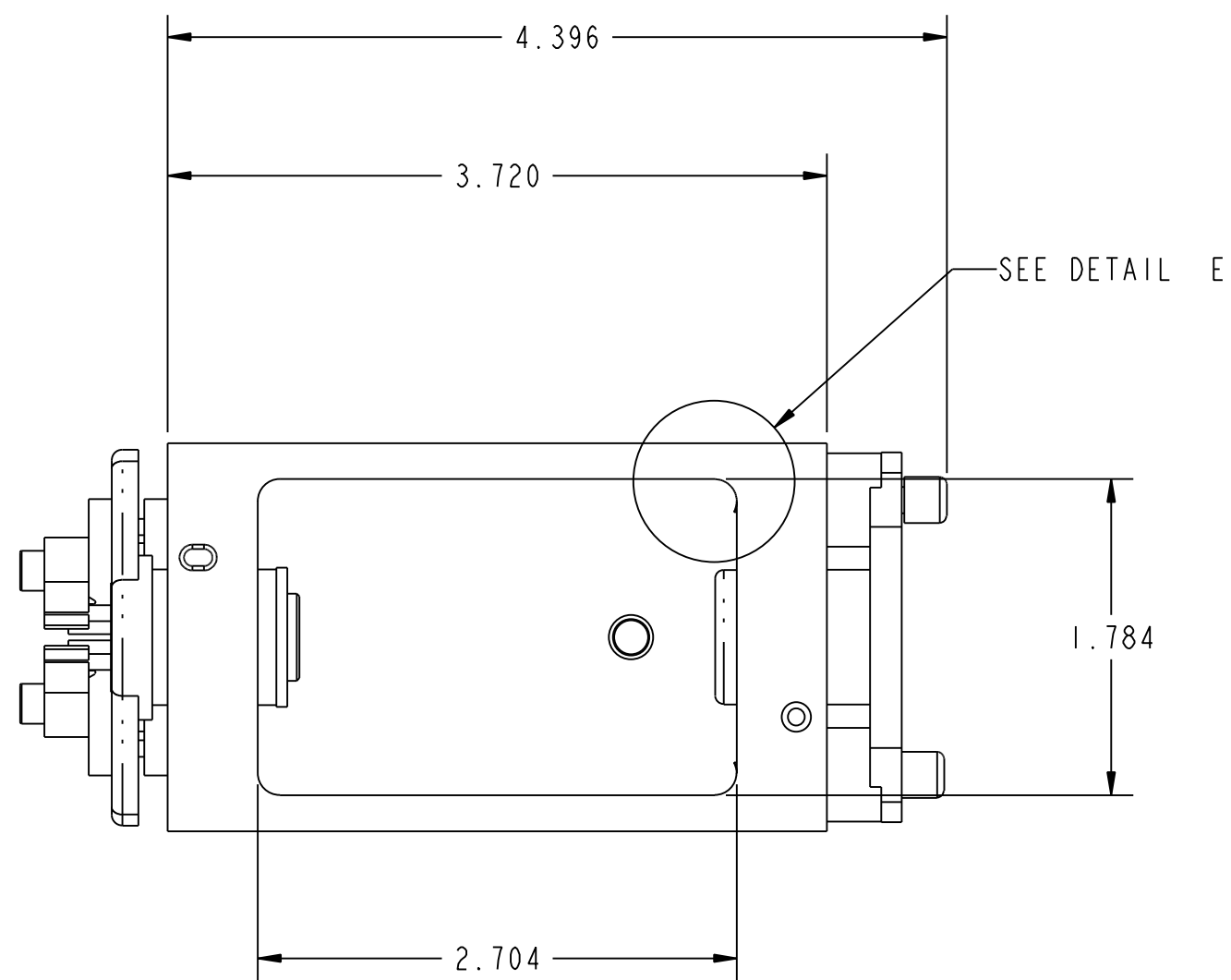
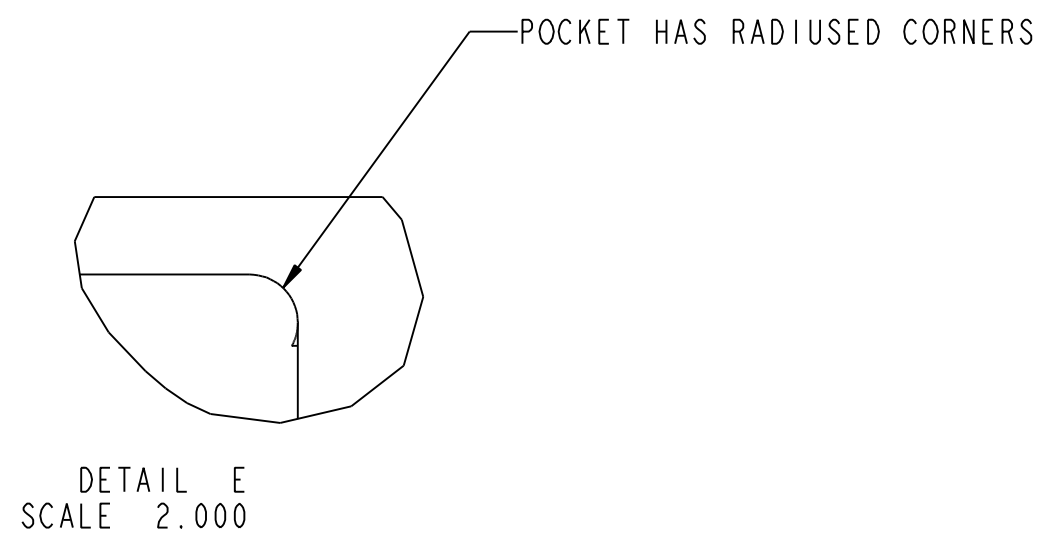
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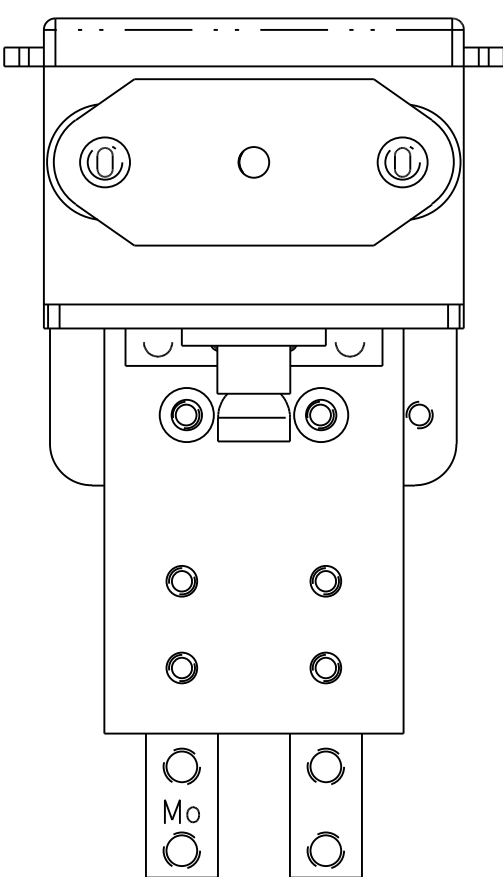
SECTION B-B



99787



SECTION B-B



ENGINEERING NOTES:	MATERIAL	UNLESS OTHERWISE SPECIFIED, DO NOT SCALE THIS DRAWING. DIMENSIONS AND TOLERANCES TO BE INTERPRETED PER ANSI Y14.5M-1982. REMOVED ALL DIMENSIONS & SHARP EDGES. ALL DIMENSIONS ARE IN INCHES. TOLERANCES: .005 .010 .015 .020 .030 .040 .050 .060 .070 .080 .090 .100 .125 .150 .175 .200 .250 .300 .375 .500 .625 .750 .875 1.000 1.250 1.500 1.750 2.000 2.500 3.000 3.750 4.000 4.500 5.000 5.500 6.000 6.500 7.000 7.500 8.000 8.500 9.000 9.500 10.000	GLEMCO, INC. 1015 CR270, LEANDER, TX. 78641	
RELATED PRINTS:	NOTICE OF PROPRIETARY RIGHTS	FINISH: 63/		
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			99787G_PROP	
			D	SCALE: 1.000 SHEET OF